



Engineering Services

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**MIG TORCH &
ACCESSORIES**

MIG TORCH & ACCESSORIES

The Pinnacle S-Type MIG / MAG torches are available in air and water cooled variants and combines progressive technology and quality. All torches are thoroughly designed to provide comfort and precision for every application.

MB15 4M



Technical Data	
Product Code	11-100090
Rating	180A CO2 150A Mixed Gas
Duty Cycle	60%
Wire Size	0.6 - 1.0 mm

MB25 4M



Technical Data	
Product Code	11-100091
Rating	230A CO2 200A Mixed Gas
Duty Cycle	60%
Wire Size	0.8 - 1.2 mm

MB36 4M



Technical Data	
Product Code	11-100092
Rating	340A CO2 320A Mixed Gas
Duty Cycle	60%
Wire Size	0.8 - 1.2 mm

MB40 4M



Technical Data	
Product Code	11-100093
Rating	400A CO2 350A Mixed Gas
Duty Cycle	60%
Wire Size	0.8 - 1.6 mm

MIG TORCH & ACCESSORIES

MB501 4M

(Water-Cooled)



Technical Data	
Product Code	11-100094
Rating	500A CO2
	450A Mixed Gas
Duty Cycle	60%
Wire Size	0.8 - 1.6 mm

RB61 4M



Technical Data	
Product Code	11-100106
Rating	600A CO2
	550A Mixed Gas
Duty Cycle	100%
Wire Size	0.8 - 2.4 mm

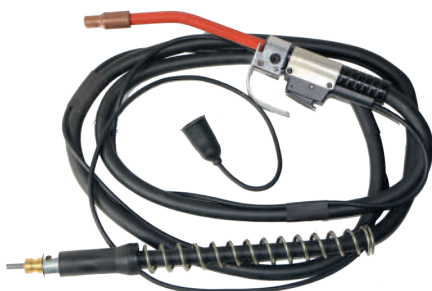
MIG SPOOL GUN



Technical Data	
Product Code	11-100085
Rating	130A CO2
Duty Cycle	30%
Spool Size	1kg Weight, 4 Inch Diameter
Wire Size	0.8, 0.9 mm

FLUX CORED TORCH

(Self-Shielding)



Technical Data	
Product Code	11-100080
Rating	350A
Duty Cycle	60%
Wire Size	1.0 - 2.4 mm

MIG TORCH & ACCESSORIES

CONTACT TIP M6



Code	Description
11-100110	M6 0.8mm
11-100111	M6 0.9mm
11-100112	M6 1.0mm
11-100113	M6 1.2mm
11-100114	M6 1.4mm

* Use on MB15 / 25 / 36 Torch

CONTACT TIP M8



Code	Description
11-100120	M8 0.8mm
11-100121	M8 0.9mm
11-100122	M8 1.0mm
11-100123	M8 1.2mm
11-100124	M8 1.4mm
11-100125	M8 1.6mm

* Use on MB36 / 40 / 501 Torch

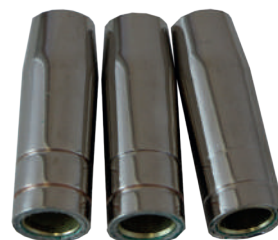
CONTACT TIP M10



Code	Description
11-100130	M10 1.2mm
11-100131	M10 1.4mm
11-100132	M10 1.6mm

* Use on RB61 Torch

CONICAL SHROUD NOZZLE MB15



Code: 11-100140

CONICAL SHROUD NOZZLE MB25



Code: 11-100141

CONICAL SHROUD NOZZLE MB36



Code: 11-100142

CONICAL SHROUD NOZZLE MB40



Code: 11-100143

CONICAL SHROUD NOZZLE MB501



Code: 11-100144

MIG TORCH & ACCESSORIES

CONICAL SHROUD NOZZLE RB61



Code: 11-100145

TIP ADAPTOR MB15 X M6



Code: 11-100150

TIP ADAPTOR MB25 X M6



Code: 11-100151

TIP ADAPTOR MB 36 X M8



Code: 11-100153

TIP ADAPTOR MB40 X M8



Code: 11-100154

TIP ADAPTOR MB501 X M8



Code: 11-100155

TIP ADAPTOR RB61 X M8



Code: 11-100156

GAS DIFFUSER MB36



Code: 11-100160

MIG TORCH & ACCESSORIES

GAS DIFFUSER MB40



Code: 11-100161

GAS DIFFUSER MB501



Code: 11-100162

GAS DIFFUSER RB61



Code: 11-100163

LINER 4M



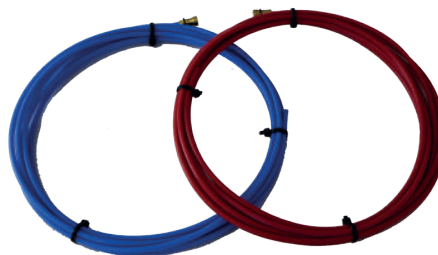
Code	Colour	Wire Size
11-100170	Blue	0.6 - 0.9mm
11-100171	Red	1.0 - 1.2mm
11-100172	Yellow	1.2 - 1.6mm

STEEL LINER FOR MB501 4M



Code: 11-100173

TEFLON LINER 4M



Code	Colour	Wire Size
11-100175	Blue	0.6 - 0.9mm
11-100176	Red	1.0 - 1.2mm

SWAN NECK MB15



Code: 11-100180

SWAN NECK MB25



Code: 11-100181

MIG TORCH & ACCESSORIES

SWAN NECK MB36



Code: 11-100182

SWAN NECK MB40



Code: 11-100183

SWAN NECK MB501



Code: 11-100184